

Work Order ID 110443

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Page 1

Item ID: D206-642-212 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle
 Start Date: 12/19/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/02/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 13-12-19 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D206-642	0	* SP

100	DOCUMENT CONTROL	0.00	DAS	6					
100			DAS	6					
DC	Memo	0.00	9-89						
Document Control	Photocopy bluefile & type labels per PPP206-642-212 CHG007		14-2-20						

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00	IX	DAS	31				
Packaging				9-89					

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS	6					
Quality Control			14-2-22						

13112295

P

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Item ID: D206-642-212 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13 Start Qty: 1.00 *1*

Required Date: 1/02/14 Req'd Qty: 1.00 *1*

Reference: Cust Item ID: Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-212 Location: <u>92</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

14-2-28

14-02-27

14-02-27

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW
KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M
10.02.02 per IIN rev M EC verified by: JLM IPP REV:N
11.11.17 PER IIN REVO DD VERF;EC IPP Rev:O 12.11.21
ECN12-679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241		Manufactured	No			110	Each	2.0000	1	1			

D206-642-241

Replacement Skidtube, High Gear(Fits LH or RH)

DAS
6
9-89

Location

Loc Qty

Loc Code

FG
101553
98943

2
1
1

**

112295

DAS
31
9-89

D206-651-041

Manufactured No

110

Each

11.0000

1

D206-651-041

206A/B GHW

DAS
6
9-89

Location

Loc Qty

Loc Code

FG125
79558
PKG012
101825
107405
107700
108913

2
2
9
2
2
1
4

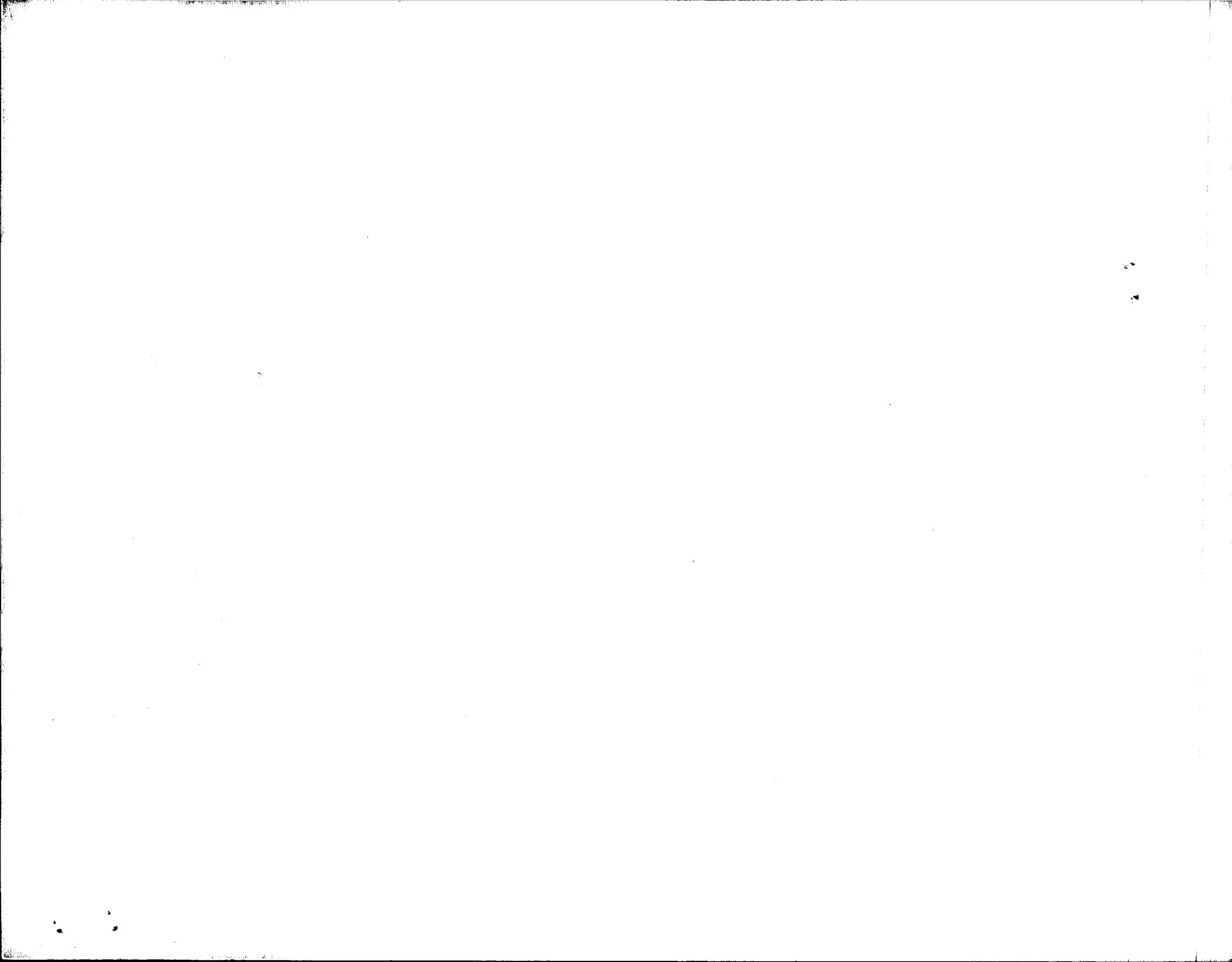
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14-2-24

B 112588

DAS
26
9-89

DAS
31
9-89



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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2665-2

Manufactured No

110

Each

9.0000

2

2

DAS
26
9-89

D2665-2

Saddle, RH, Fwd, Aft, Out

6

9-89

Location

Loc Qty

Loc Code

ST434

9

104360

6

99035

3

2x

DAS
31
9-89

D2666-2

Manufactured No

110

Each

6.0000

2

2

DAS
26
9-89

D2666-2

Saddle, RH, Fwd, Aft, In

DAS

6

9-89

Location

Loc Qty

Loc Code

ST433

3

108850

2

82326

1

ST435

3

90755

3

DAS
31
9-89

AN3-41A

Purchased No

110

Each

1,335.000

8

8

DAS
26
9-89

AN3-41A

Bolt

DAS

8

9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST512

1315

123355

1315

DAS
31
9-89

8x

14-2-24,

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2652
D2652
Bushing

Manufactured No

110 Each

703.0000

16

16

DAS
26
9-89

B112510.

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST014	659	
102204	59	
103022	198	
103642	201	
103643	201	

MS21042L3

Purchased No

110 Each

5,505.000

8

8

DAS
26
9-89

MS21042L3
Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST506	969	
123900	969	
ST509	4000	
M127304	1000	
M127410	3000	
ST510a	536	
M126333	536	

NAS1149D0363J

Purchased No

110 Each

2,781.000

8

8

DAS
26
9-89

NAS1149D0363J
Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

GA	206	
124392	206	
ST510a	2575	
m126319	2575	

Ex.

DAS
31
9-89

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No

110 Each

1,107.000 12 12

AN4-6A

BOLT

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST355 250

M127410 250

ST514 857

M126317 857

DAS
31
9-89

NAS1149D0463J Purchased No

110 Each

484.0000 24 24

NAS1149D0463J

WASHER

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST510a 484

M127693 484

DAS
31
9-89

MS21042L4 Purchased No

110 Each

3,706.000 12 12

MS21042L4

Locknut

**

DAS
6
9-89

Location

Loc Qty

Loc Code

GA 82

m126333 82

ST509 2000

m127255 2000

ST518 1624

m127376 1624

DAS
31
9-89

AN6-44A Purchased No

110 Each

236.0000 2 2

AN6-44A

Bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST505 236

123265 236

DAS
31
9-89

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L6	Purchased	No	110	Each	204.0000	2	2		DAS 26 9-89
MS21042L6								**	

Nut

Location

Loc Qty

Loc Code

ST314

204

m127304

204

DAS
6
9-89

NAS1149D0663

Purchased

No

110

Each

1,354.000

4

NAS1149D0663

Washer

**

DAS
31
9-89

DAS
26
9-89

2x
4
m127813

Location

Loc Qty

Loc Code

ST294

655

122452

8

M126284

647

ST510a

699

M126334

699

DAS
6
9-89

AN4C5A

Purchased

No

110

Each

131.0000

1

AN4C5A

Bolt

**

DAS
31
9-89

DAS
26
9-89

14-2-21

Location

Loc Qty

Loc Code

ST355

131

122599

47

123265

34

M127410

50

DAS
6
9-89

DAS
31
9-89

IX

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

520.0000

1

1

DAS

26

9-89

NAS1149C0463R

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

22

119097

22

ST292

498

123248

1

123355

197

m127306

300

DAS
31
9-89

D3413-1

Manufactured

No

110

Each

3.0000

1

1

DAS

26

9-89

D3413-1

O-Ring

B106048

DAS
6
9-89

Location

Loc Qty

Loc Code

ST464

3

107217

1

98167

2

DAS
31
9-89

D2712

Manufactured

No

110

Each

439.0000

10

10

DAS

26

9-89

D2712

Set Screw

14-2-21

DAS
3
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

389

101775

245

107365

42

108882

102

DAS
31
9-89

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Work Order ID: 110443

110443

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2884 Manufactured No

110 Each

16.0000

2 2

DAS

D2884

Saddle Spacer

**

B110061

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

6

104945

6

DAS
31
9-89

D2885

Manufactured No

110 Each

27.0000

2 2

DAS

D2885

Saddle Spacer

**

14-2-21

B110795.

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

17

108093

17

DAS
31
9-89

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4.3 206A/B HIGH GEAR SKIDTUBES

REFERENCE ONLY

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
							D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1			1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-243	WEARSHOE KIT (REPLACES -243)
1			1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6				1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7				1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8							D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9							D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J1	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2858-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2856-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4G5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: P

Date: 13.02.12

